

BUY A QUICK CHANGE TAP HOLDER & GET A QUICK CHANGE RIGID TAP ADAPTER **FOR FREE!**



FREE

USE PROMO CODE:

JUNQCA-25

**VALID
THROUGH
30th June**



PAC CERTIFIED QUALITY



CORROSION PROTECTION

Features:

- Quick Change system
- AT3 Class Taper Accuracy
- Compression helps start difficult taps
- Prevent broken taps

Phone: 262-282-2456 | Email: sales@pactoolsusa.com
Address: 309 LIVELY BLVD ELK GROVE VILLAGE, IL-60007

QUICK CHANGE TAPPING HOLDERS

CAT TAPER

PART NUMBER	DESCRIPTION	TAPER	SIZE	TAP CAPACITY	PROJ. LENGTH L	OD DIA D	D2	COMPENSATION	
								TENSION	COMPRESSSION
540009	CAT40-QCFLK1-3" Size-1 Tension Compression Tap Holder	CAT40	1	0 - 9/16"	3"	1.42"	.0748"	0.35"	0.35"
540010	CAT50-QCFLK1-3" Size-1 Tension Compression Tap Holder	CAT50	1	0 - 9/16"	3"	1.42"	.0748"	0.35"	0.35"
540011	CAT40-QCFLK2-3.94" Size-2 Tension Compression Tap Holder	CAT40	2	5/16" - 7/8"	3.94"	2.09"	1.220"	0.59"	0.59"
540012	CAT50-QCFLK2-3.94" Size-2 Tension Compression Tap Holder	CAT50	2	5/16" - 7/8"	3.94"	2.09"	1.220"	0.59"	0.59"
540013	CAT40-QCFLK3-5.9" Size-3 Tension Compression Tap Holder	CAT40	3	1/2" - 1-3/8"	5.9"	3.07"	1.890"	0.94"	0.94"
540014	CAT50-QCFLK3-5.51" Size-3 Tension Compression Tap Holder	CAT50	3	1/2" - 1-3/8"	5.51"	3.07"	1.890"	0.94"	0.94"

BT TAPER

PART NUMBER	DESCRIPTION	TAPER	SIZE	TAP CAPACITY	PROJ. LENGTH L	OD DIA D	D2	COMPENSATION	
								TENSION	COMPRESSSION
540001	BT30-QCFLK1-64 Size-1 Tension Compression Tap Holder	BT30	1	0 - 9/16"	64mm	1.42"	.0748"	0.35"	0.35"
540002	BT40-QCFLK1-67.5 Size-1 Tension Compression Tap Holder	BT40	1	0 - 9/16"	67.5mm	1.42"	.0748"	0.35"	0.35"
540003	BT50-QCFLK1-77 Size-1 Tension Compression Tap Holder	BT50	1	0 - 9/16"	77mm	1.42"	.0748"	0.35"	0.35"
540004	BT30-QCFLK2-99 Size-2 Tension Compression Tap Holder	BT30	2	5/16" - 7/8"	99mm	2.09"	1.220"	0.59"	0.59"
540005	BT40-QCFLK2-94.5 Size-2 Tension Compression Tap Holder	BT40	2	5/16" - 7/8"	94.5mm	2.09"	1.220"	0.59"	0.59"
540006	BT50-QCFLK2-102.5 Size-2 Tension Compression Tap Holder	BT50	2	5/16" - 7/8"	102.5mm	2.09"	1.220"	0.59"	0.59"
540007	BT40-QCFLK3-164.5 Size-3 Tension Compression Tap Holder	BT40	3	1/2" - 1-3/8"	164.5mm	3.07"	1.890"	0.94"	0.94"
540008	BT50-QCFLK3-142.5 Size-3 Tension Compression Tap Holder	BT50	3	1/2" - 1-3/8"	142.5mm	3.07"	1.890"	0.94"	0.94"

HSK TAPER

PART NUMBER	DESCRIPTION	TAPER	SIZE	TAP CAPACITY	PROJ. LENGTH L	OD DIA D	D2	COMPENSATION	
								TENSION	COMPRESSSION
540016	HSK50A-QCFLK1-102 Size-1 Tension Compression Tap Holder	HSK50-A	1	0 - 9/16"	102mm	1.42"	.0748"	0.35"	0.35"
540017	HSK63A-QCFLK1-102 Size-1 Tension Compression Tap Holder	HSK63-A	1	0 - 9/16"	102mm	1.42"	.0748"	0.35"	0.35"
540015	HSK100A-QCFLK1-112 Size-1 Tension Compression Tap Holder	HSK100-A	1	0 - 9/16"	112mm	1.42"	.0748"	0.35"	0.35"
540019	HSK50A-QCFLK2-145 Size-2 Tension Compression Tap Holder	HSK50-A	2	5/16" - 7/8"	145mm	2.09"	1.220"	0.59"	0.59"
540020	HSK63A-QCFLK2-145 Size-2 Tension Compression Tap Holder	HSK63-A	2	5/16" - 7/8"	145mm	2.09"	1.220"	0.59"	0.59"
540018	HSK100A-QCFLK2-153 Size-2 Tension Compression Tap Holder	HSK100-A	2	5/16" - 7/8"	153mm	2.09"	1.220"	0.59"	0.59"
540022	HSK63A-QCFLK3-215 Size-3 Tension Compression Tap Holder	HSK63-A	3	1/2" - 1-3/8"	215mm	3.07"	1.890"	0.94"	0.94"
540021	HSK100A-QCFLK3-215 Size-3 Tension Compression Tap Holder	HSK100-A	3	1/2" - 1-3/8"	215mm	3.07"	1.890"	0.94"	0.94"

STRAIGHT SHANK TAP HOLDER

PART NUMBER	DESCRIPTION	SIZE	SHANK DIA	TAP CAPACITY	PROJ. LENGTH L	OD DIA D	D2	COMPENSATION	
								TENSION	COMPRESSSION
540023	QCFLK1-SH1"-1.58" Size-1 Straight Shank Tap Holder	1	1"	0 - 9/16"	1.58"	1.42"	.0748"	0.35"	0.35"
540024	QCFLK2-SH1"-2.48" Size-2 Straight Shank Tap Holder	2	1"	5/16" - 7/8"	2.48"	2.09"	1.220"	0.59"	0.59"
540025	QCFLK2-SH1.5"-2.48" Size-2 Straight Shank Tap Holder	2	1.5"	5/16" - 7/8"	2.48"	2.09"	1.220"	0.59"	0.59"

QUICK CHANGE TAP ADAPTERS

RIGID

ANSI STANDARD TAPS

TAP SIZE	SHANK SIZE	SQUARE SIZE	PART NUMBER SIZE-0	PART NUMBER SIZE-1	PART NUMBER SIZE-2	PART NUMBER SIZE-3
#0-6	0.141	0.110	250139-0	250139		
#8	0.168	0.131	250140-0	250140		
#10	0.194	0.152	250141-0	250141		
#12	0.220	0.165	250142-0	250142		
1/4	0.255	0.191	250143-0	250143		
5/16	0.318	0.238		250144	250152	
3/8	0.381	0.286		250145	250153	
7/16	0.323	0.242		250146	250154	
1/2	0.367	0.275		250147	250155	250166
9/16	0.429	0.322		250148	250156	250167
5/8	0.480	0.360			250157	250168
11/16	0.542	0.406			250158	250169
3/4	0.590	0.442			250159	250170
13/16	0.652	0.489			250160	250171
7/8	0.697	0.523			250161	250172
1/16-P	0.3125	0.234	250149-0	250149	250162	
1/8s-P	0.3125	0.234	250150-0	250150	250163	
1/8-P	0.4375	0.328		250151	250164	
1/4-P	0.5625	0.421			250165	250173
3/8-P	0.7000	0.531				250174
1/2-P	0.6875	0.515				250175

DIN, ISO & JIS STANDARD TAPS

TAP SIZE	SHANK SIZE	PART NUMBER SIZE-0	PART NUMBER SIZE-1	PART NUMBER SIZE-2	PART NUMBER SIZE-3
2.8	2.1	250001-0	250001		
3.0	2.5	250002-0	250002		
3.15	2.5	250003-0	250003		
3.5	2.7	250004-0	250004		
3.55	2.8	250005-0	250005		
4.0	3.0	250006-0	250006		
4.0	3.2	250007-0	250007		
4.5	3.4	250008-0	250008		
5.0	4.0	250009-0	250009		
5.5	4.3	250010-0	250010		
5.6	4.5	250011-0	250011		
6.0	4.5	250012-0	250012		
6.0	4.9	250013-0	250013	250026	
6.3	5.0	250014-0	250014	250027	
7.0	5.0	250015-0	250015	250028	
7.0	5.5	250016-0	250016	250029	
7.1	5.6	250017-0	250017	250030	
8.0	6.0	250018-0	250018	250031	
8.0	6.2	250019-0	250019	250032	
8.0	6.3		250020	250033	
8.5	6.5		250021	250034	
9.0	7.0		250022	250035	
10.0	8.0		250023	250036	
10.5	8.0		250024	250037	
11.0	9.0		250025	250038	250050
11.2	9.0			250039	250051
12.0	9.0			250040	250052
12.5	10.0			250041	250053
14.0	11.0			250042	250054
14.0	11.2			250043	250055
15.0	12.0			250044	250056
16.0	12.0			250045	250057
16.0	12.5			250046	250058
17.0	13.0			250047	250059
18.0	14.0			250048	250060
18.0	14.5			250049	250061
19.0	15.0				250062
20.0	16.0				250063
20.0	15.0				250064
22.0	18.0				250065
22.4	18.0				250066
25.0	20.0				250067
28.0	22.0				250068
28.0	22.4				250069