

# SHRINK-FIT HOLDER **SLIMLINE**

Freely combine  
Master Holders  
and Collets

Modular system

## **2** PIECE TYPE

The optimum design for small and high-speed machining centers

**2** PIECE TYPE **mini** **NEW**

Easy Storage

Lightweight

Affordable



40,000min-1

3µ  
(.00012")

mini **6** type  
Ultra-small, lightweight



40,000min-1

3µ  
(.00012")

mini **8** type  
Small, lightweight



30,000min-1

5µ  
(.00020")

**12** type  
Standard



**MST** corporation



1208E

# mini 6 type mini 8 type

Lightweight • Compact • Affordable  
modular type 2-piece system

**Ideal for small, high-speed machining centers**

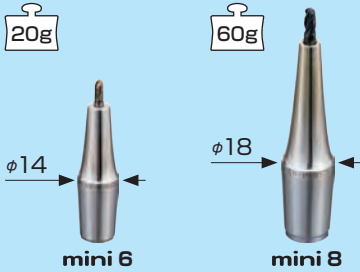
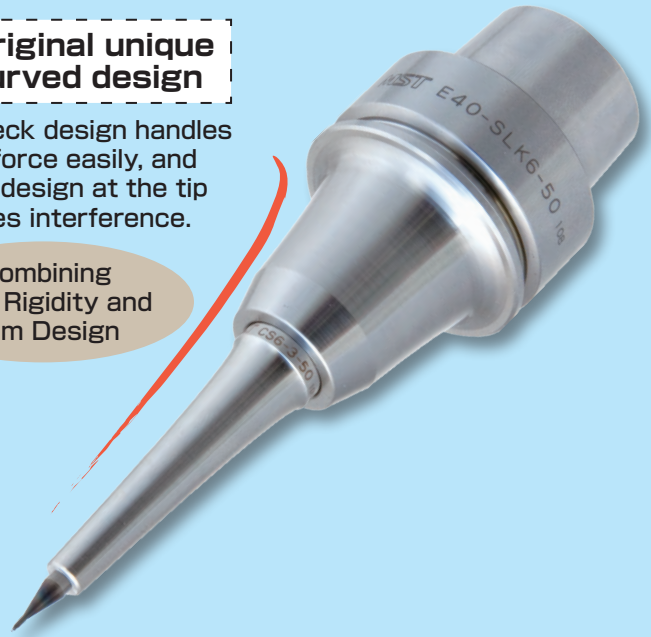


Shortest, 52

**Original unique curved design**

Large neck design handles cutting force easily, and the slim design at the tip eliminates interference.

Combining High Rigidity and Slim Design

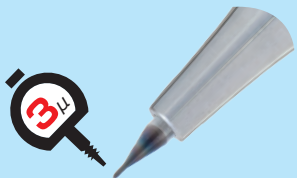
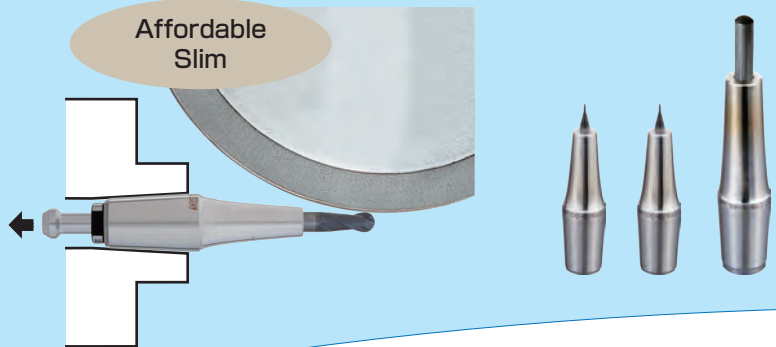


Compact Lightweight

**The optimum design for small and high-speed machining centers**

Achieves superior accuracy for tool grinding applications thanks to proximity to the grinding wheel.

Affordable Slim



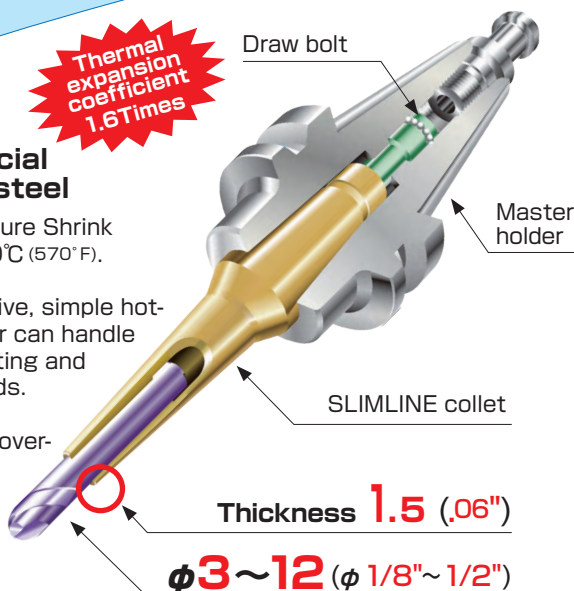
High Accuracy

## Using special stainless steel

Low-Temperature Shrink Fitting at 300°C (570°F).

This inexpensive, simple hot-air type heater can handle your shrink-fitting and releasing needs.

No worries of overheating with SLIMLINE.



## SHRINK-FIT HOLDER SLIMLINE 2 PIECE TYPE

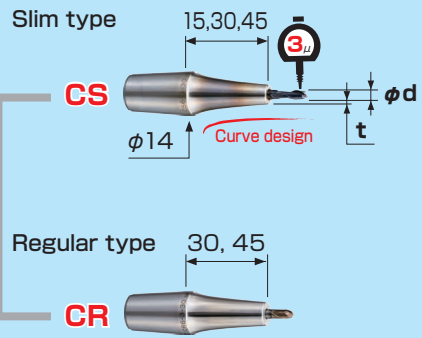
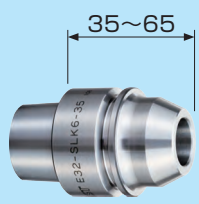
SLIMLINE is a shrink-fit system that holds a cutting tool firmly and accurately by making use of the difference in thermal expansion coefficients between the holder (special steel) and the cutting tool (carbide). There are no nuts, collets or collet chucks in the cutting tool mounting portion. SLIMLINE's simple, ultra-slim shape allows the shortest possible cutter overhang, providing strong, stable clamping strength while maintaining high precision. The SLIMLINE collet can be set using the draw screw on the main body, and then combined with shanks of various shapes. Compared to the built-in type of holder, it is compact, slim, and lightweight, and it is easy to store and maintain.



$\phi d = \phi 3 \sim 6$

## mini 6 type

Ultra small, lightweight



$\phi d = 3, 4, 6$   
 $t = 1.5$

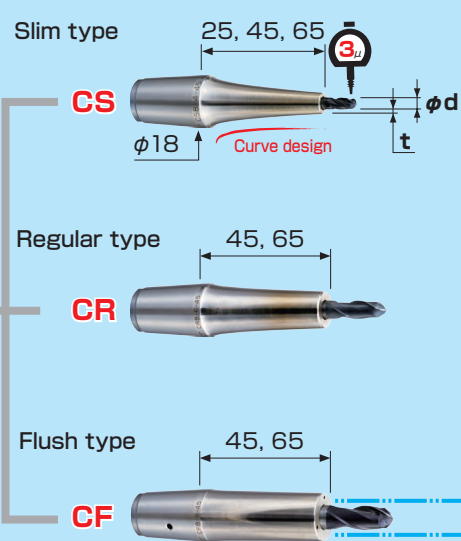
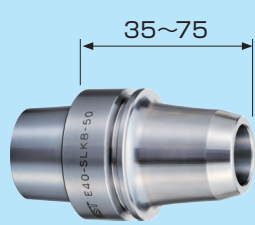
$\phi d = 3, 4, 6$   
 $t = 2.25, 3$

|     |     |      |      |
|-----|-----|------|------|
| E32 | E40 | E50  | F63  |
|     | A40 | A50  | A63  |
|     |     | BT30 | BT40 |
|     |     |      | BT50 |

$\phi d = \phi 3 \sim 8$

## mini 8 type

Small, lightweight



$\phi d = 3, 4, 6, 8$   
 $t = 1.5$

$\phi d = 3, 4, 6, 8$   
 $t = 2.25, 3$

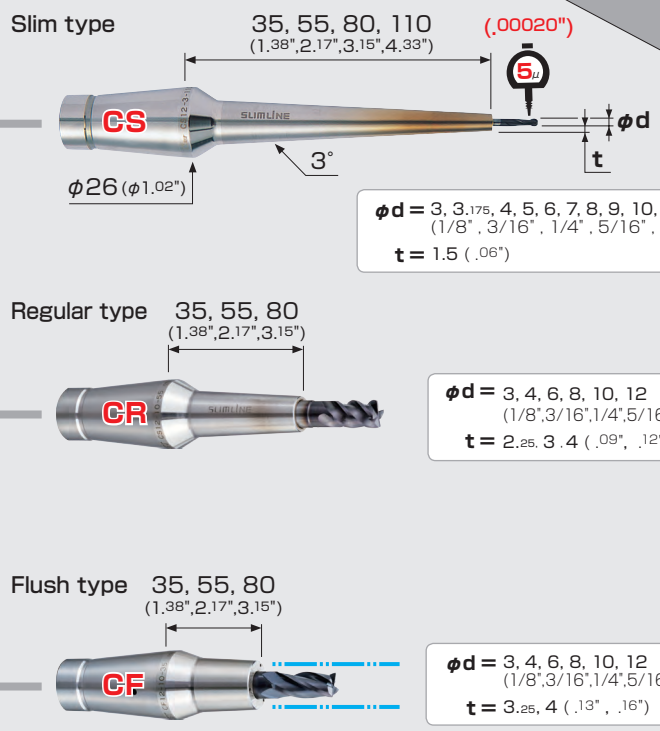
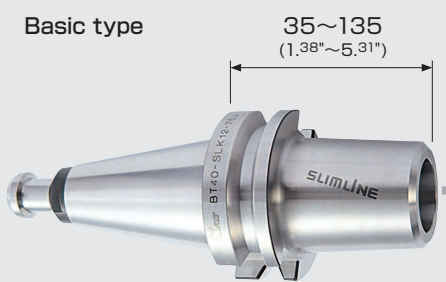
$\phi d = 3, 4, 6, 8$   
 $t = 3.25, 4$

|     |     |      |      |
|-----|-----|------|------|
| E32 | E40 | E50  | F63  |
|     | A40 | A50  | A63  |
|     |     | BT30 | BT40 |
|     |     |      | BT50 |

$\phi d = \phi 3 \sim 12$   
 ( $\phi 1/8'' \sim 1/2''$ )

## 12 type

Standard



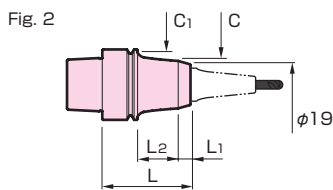
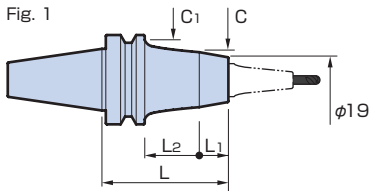
$\phi d = 3, 3.175, 4, 5, 6, 7, 8, 9, 10, 11, 12$   
 (1/8", 3/16", 1/4", 5/16", 3/8", 1/2")  
 $t = 1.5 (.06")$

$\phi d = 3, 4, 6, 8, 10, 12$   
 (1/8", 3/16", 1/4", 5/16", 3/8", 1/2")  
 $t = 2.25, 3, 4 (.09", .12", .16")$

$\phi d = 3, 4, 6, 8, 10, 12$   
 (1/8", 3/16", 1/4", 5/16", 3/8", 1/2")  
 $t = 3.25, 4 (.13", .16")$

|     |     |      |      |
|-----|-----|------|------|
| E32 | E40 | E50  | F63  |
|     | A40 | A50  | A63  |
|     |     | BT30 | BT40 |
|     |     |      | BT50 |
|     |     |      | DN40 |
|     |     |      | DN50 |
|     |     |      | CT40 |
|     |     |      | CT50 |

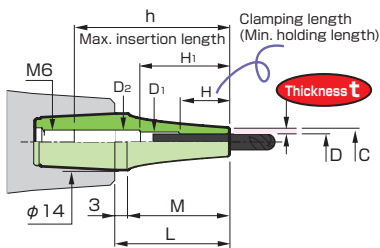
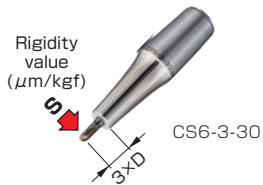
## Master Holder mini 6 type



| CODE               | Fig. | L  | L <sub>1</sub> | L <sub>2</sub> | φ C  | φ C <sub>1</sub> | Kg  | In Balance Value (g·mm) |
|--------------------|------|----|----------------|----------------|------|------------------|-----|-------------------------|
| BT30-SLK 6-35-MAS1 | 1    | 35 | 13             | —              | —    | 34               | 0.5 | 1.4                     |
| —MAS2              |      |    |                |                |      |                  |     |                         |
| -65-MAS1           |      | 65 | 15             | 28             | 25.1 | —                | 0.6 | 2.2                     |
| —MAS2              |      |    |                |                |      |                  |     |                         |
| A 40-SLK 6-37      | 2    | 37 | 17             | —              | —    | 34               | 0.2 | 3                       |
| -50                |      |    |                |                |      |                  |     |                         |
| A 50-SLK 6-42      |      | 42 | 16             | —              | —    | 42               | 0.4 | 5.3                     |
| -55                |      |    |                |                |      |                  |     |                         |
| E 32-SLK 6-37      |      | 37 | —              | 10             | 26   | —                | 0.2 | 1.3                     |
| -50                |      |    |                |                |      |                  |     |                         |
| E 40-SLK 6-37      |      | 37 | 17             | —              | —    | 34               | 0.3 | 1.7                     |
| -50                |      |    |                |                |      |                  |     |                         |
| E 50-SLK 6-42      |      | 42 | 16             | —              | —    | 42               | 0.5 | 3.4                     |
| -55                |      |    |                |                |      |                  |     |                         |

- Option
- Standard accessories
- Note
- SLIMLINE collet mini 6 type
- Coolant duct (HSK-A)
- Wrench
- Retention knob (BT30)
- A dedicated retention knob is supplied with the BT30 as a standard accessory. When ordering, specify machine maker name and model number. To replace the extension knob, please contact us.

## SLIMLINE collet mini 6 type



### CS6 Slim type

| CODE      | φD | φC | t   | L  | M  | H  | S   | In Balance Value (g·mm) | g  | h  | φD <sub>1</sub> | φD <sub>2</sub> | H <sub>1</sub> |
|-----------|----|----|-----|----|----|----|-----|-------------------------|----|----|-----------------|-----------------|----------------|
| CS 6-3-15 | 3  | 6  | 1.5 | 15 | 12 | 9  | 1.5 | 0.1                     | 20 | 24 | 5.1             | —               | —              |
| -30       |    |    |     | 30 | 27 |    | 3.2 | 0.2                     | 30 | 39 | 4               | 5.1             | 25             |
| -45       |    |    |     | 45 | 42 |    | 9   | 0.3                     | 40 | 54 | —               | 30              |                |
| CS 6-4-15 | 4  | 7  | 1.5 | 15 | 12 | 12 | 1.2 | 0.1                     | 30 | 24 | 5.1             | —               | —              |
| -30       |    |    |     | 30 | 27 |    | 2.8 | 0.2                     | —  | 39 | —               | —               |                |
| -45       |    |    |     | 45 | 42 |    | 7.9 | 0.4                     | 40 | 54 | —               | —               |                |
| CS 6-6-15 | 6  | 9  | 1.5 | 15 | 12 | 15 | 1   | 0.1                     | 20 | 24 | 6.6             | —               | 25             |
| -30       |    |    |     | 30 | 27 |    | 2.4 | 0.3                     | 30 | 35 | —               | 36              |                |
| -45       |    |    |     | 45 | 42 |    | 6.5 | 0.5                     | 40 | —  | —               |                 |                |

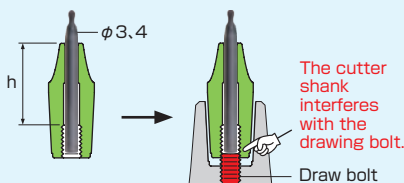
### CR6 Regular type

| CODE      | φD | φC  | t    | L  | M  | H  | S   | In Balance Value (g·mm) | g  | h  | φD <sub>1</sub> | φD <sub>2</sub> | H <sub>1</sub> |
|-----------|----|-----|------|----|----|----|-----|-------------------------|----|----|-----------------|-----------------|----------------|
| CR 6-3-30 | 3  | 7.5 | 2.25 | 30 | 27 | 9  | 1.3 | 0.1                     | 30 | 39 | 4               | 5.1             | 25             |
| -45       |    |     |      | 45 | 42 |    | 6.2 | 0.3                     | 40 | 54 | —               | 30              |                |
| CR 6-4-30 | 4  | 10  | 3    | 30 | 27 | 12 | 1.0 | 0.1                     | 30 | 39 | 5.1             | —               | —              |
| -45       |    |     |      | 45 | 42 |    | 4.4 | 0.5                     | 50 | 54 | —               | —               |                |
| CR 6-6-30 | 6  | 12  | 3    | 30 | 27 | 15 | 0.8 | 0.2                     | 20 | 35 | 6.6             | —               | 36             |
| -45       |    |     |      | 45 | 42 |    | 4.0 | 0.6                     | —  | —  | —               | —               |                |

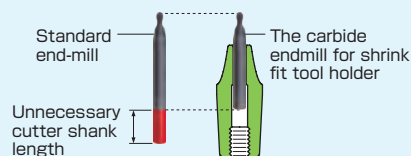
- Note
- S (μm/kgf) refers to the deflection value of an E32-SLK6-37 / SLIMLINE collet mini combination. The values below are comparable for any shank combination.

### ⚠ Caution Be sure to insert the cutter shank within max. insertion length (h).

It may cause insufficient accuracy due to touching the cutting tool shank face to the bottom of the holder, and the collet installation defect. Be sure to pay attention for using CS6 and CS8 with L=15 and 25, because their "h" dimension is very short.



We recommend you to use the short overall length tool for SLIMLINE mini, because its insertion length is short. When you use the regular length tool, please chop off the shank. And, please remove the bur at the cut section.



### Collet stand

Easy collet storage.

| CODE |
|------|
| PA-R |



## Master Holder mini 8 type



E40-SLK8-50

Fig. 1

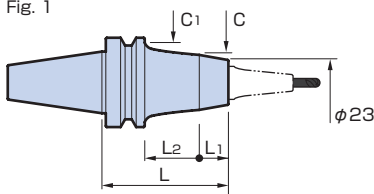
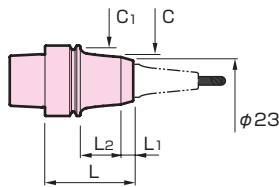


Fig. 2



| CODE               | Fig. | L  | L <sub>1</sub> | L <sub>2</sub> | φC   | φC <sub>1</sub> | Kg  | In Balance Value (g·mm) |
|--------------------|------|----|----------------|----------------|------|-----------------|-----|-------------------------|
| BT30-SLK 8-35-MAS1 | 1    | 35 | 13             | —              | —    | 34              | 0.4 | 1.5                     |
| —MAS2              |      |    |                |                |      |                 |     |                         |
| -65-MAS1           |      | 65 | 15             | 28             | 27.5 |                 | 0.6 | 2.3                     |
| —MAS2              |      |    |                |                |      |                 |     |                         |
| BT40-SLK 8-40      | 2    | 40 | 13             | —              | —    | 53              | 1   | 1.8                     |
| -70                |      | 70 | 15             | 28             | 31.2 |                 | 1.2 | 2.5                     |
| A 40-SLK 8-50      |      | 50 | 7              | 23             | 27.0 | 34              | 0.3 | 2.5                     |
| -70                |      | 70 | 15             | 35             | 27.3 |                 | 0.4 | 3.3                     |
| A 50-SLK 8-55      |      | 55 | 7              | 22             | 28.1 | 42              | 0.5 | 4                       |
| -75                |      | 75 | 15             | 34             | 28.7 |                 | 0.6 | 4.8                     |
| A 63-SLK 8-55      |      | 55 | 7              | 22             | 29.5 | 53              | 0.8 | 5.7                     |
| -75                |      | 75 | 15             | 34             | 30.5 |                 | 0.9 | 5.9                     |
| E 40-SLK 8-50      |      | 50 | 7              | 23             | 27.0 | 34              | 0.3 | 2.1                     |
| -70                |      | 70 | 15             | 35             | 27.3 |                 | 0.4 | 2.9                     |
| E 50-SLK 8-55      |      | 55 | 7              | 22             | 28.1 | 42              | 0.6 | 2.7                     |
| -75                |      | 75 | 15             | 34             | 28.7 |                 | 0.7 | 3.5                     |
| F63M-SLK 8-55      |      | 55 | 7              | 22             | 29.5 | 53              | 0.8 | 4.4                     |
| -75                |      | 75 | 15             | 34             | 30.5 |                 | 1   | 5.2                     |

- Option
- Standard accessories
- Note
- SLIMLINE collet mini 8 type
- Wrench
- Nozzle
- Retention knob(BT40)
- Coolant duct(HSK-A)
- Retention knob(BT30)
- A dedicated retention knob is supplied with the BT30 as a standard accessory.
- When ordering, specify machine maker name and model number.
- To replace the extension knob, please contact us.

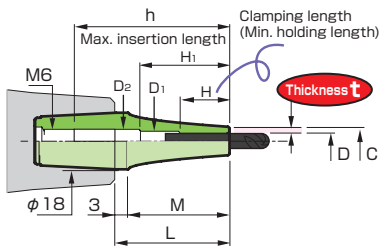
## SLIMLINE collet mini 8 type

### CS8 Slim type



CS8-4-45

Rigidity value (μm/kgf)



| CODE        | φD | φC | t   | L  | M  | H  | S    | In Balance Value (g·mm) | g  | h    | φD <sub>1</sub> | φD <sub>2</sub> | H <sub>1</sub> |
|-------------|----|----|-----|----|----|----|------|-------------------------|----|------|-----------------|-----------------|----------------|
| CS 8 -3 -25 | 3  | 6  | 1.5 | 25 | 22 | 9  | 2.1  | 0.2                     | 60 | 37.5 | 4               | 5.1             | 28             |
| -45         |    |    |     | 45 | 42 |    | 4.8  | 0.4                     | 70 | 57.5 |                 |                 |                |
| -65         |    |    |     | 65 | 62 |    | 10.3 | 0.6                     | 80 | 77.5 |                 |                 |                |
| CS 8 -4 -25 | 4  | 7  | 1.5 | 25 | 22 | 12 | 1.8  | 0.3                     | 60 | 37.5 | 5.1             | —               | —              |
| -45         |    |    |     | 45 | 42 |    | 4.4  | 0.5                     | 70 | 57.5 |                 |                 |                |
| -65         |    |    |     | 65 | 62 |    | 9.2  | 0.6                     | 80 | 77.5 |                 |                 |                |
| CS 8 -6 -25 | 6  | 9  | 1.5 | 25 | 22 | 15 | 1.5  | 0.3                     | 60 | 35   | 6.6             | —               | 36             |
| -45         |    |    |     | 45 | 42 |    | 3.7  | 0.6                     | 80 |      |                 |                 |                |
| -65         |    |    |     | 65 | 62 |    | 7.6  | 0.8                     | 90 |      |                 |                 |                |
| CS 8 -8 -25 | 8  | 11 | 1.5 | 25 | 22 | 20 | 1.4  | 0.4                     | 60 | 37   | 8.6             | —               | 38             |
| -45         |    |    |     | 45 | 42 |    | 3.3  | 0.7                     | 70 | 49   |                 |                 |                |

### CR8 Regular type

| CODE        | φD | φC  | t    | L  | M  | H  | S   | In Balance Value (g·mm) | g   | h    | φD <sub>1</sub> | φD <sub>2</sub> | H <sub>1</sub> |
|-------------|----|-----|------|----|----|----|-----|-------------------------|-----|------|-----------------|-----------------|----------------|
| CR 8 -3 -45 | 3  | 7.5 | 2.25 | 45 | 42 | 9  | 3.6 | 0.5                     | 70  | 57.5 | 4               | 5.1             | 33             |
| -65         |    |     |      | 65 | 62 |    | 7.4 | 0.7                     | 90  | 77.5 |                 |                 |                |
| CR 8 -4 -45 | 4  | 10  | 3    | 45 | 42 | 12 | 2.7 | 0.6                     | 80  | 57.5 | 5.1             | —               | —              |
| -65         |    |     |      | 65 | 62 |    | 5.3 | 0.8                     | 100 | 77.5 |                 |                 |                |
| CR 8 -6 -45 | 6  | 12  | 3    | 45 | 42 | 15 | 2.5 | 0.7                     | 90  | 35   | 6.6             | —               | 36             |
| -65         |    |     |      | 65 | 62 |    | 4.8 | 1                       | 110 |      |                 |                 |                |
| CR 8 -8 -45 | 8  | 14  | 3    | 45 | 42 | 20 | 2.4 | 0.8                     | 90  | 49   | 8.8             | —               | 50             |

### Wrench(Both for 6 and 8 type)

Used for clamping of main body of mini and SLIMLINE collet mini.

| CODE  | Shank type        |
|-------|-------------------|
| TW- 4 | HSK-A/E/F<br>BT40 |
| DW-14 | BT30              |



### CF8 Flush type

| CODE        | φD | φC  | t    | L  | M  | H  | S   | In Balance Value (g·mm) | g   | h    | φD <sub>1</sub> | φD <sub>2</sub> | H <sub>1</sub> |
|-------------|----|-----|------|----|----|----|-----|-------------------------|-----|------|-----------------|-----------------|----------------|
| CF 8 -3 -45 | 3  | 9.5 | 3.25 | 45 | 42 | 9  | 2.8 | 0.5                     | 80  | 57.5 | 4               | 5.1             | 33             |
| -65         |    |     |      | 65 | 62 |    | 5.3 | 0.8                     | 100 | 77.5 |                 |                 |                |
| CF 8 -4 -45 | 4  | 12  | 4    | 45 | 42 | 12 | 2.3 | 0.7                     | 90  | 57.5 | 5.1             | —               | —              |
| -65         |    |     |      | 65 | 62 |    | 4.2 | 0.9                     | 110 | 77.5 |                 |                 |                |
| CF 8 -6 -45 | 6  | 14  | 4    | 45 | 42 | 15 | 2.1 | 0.8                     | 100 | 35   | 6.6             | —               | 36             |
| -65         |    |     |      | 65 | 62 |    | 3.9 | 1.1                     | 120 |      |                 |                 |                |
| CF 8 -8 -45 | 8  | 16  | 4    | 45 | 42 | 20 | 2.1 | 1.1                     | 110 | 49   | 8.8             | —               | 50             |

- Note
- S(μm/kgf) refers to the deflection value of an E40-SLK8-50 / SLIMLINE collet mini combination. The values below are comparable for any shank combination.



# 12 type

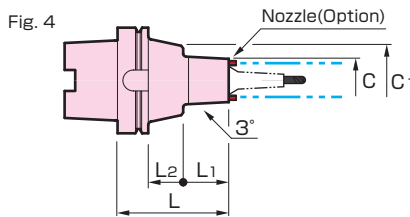
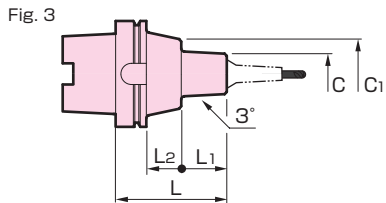
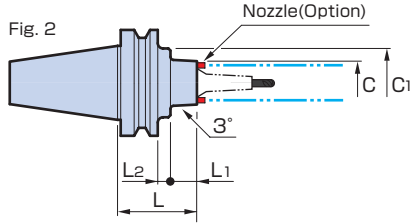
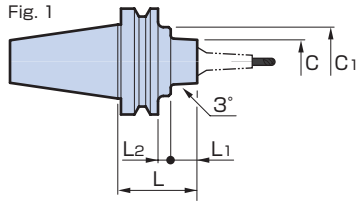
## Master Holder 12 type



BT40-SLK12-75



A63-SLK12-75F



| CODE                  | Fig. | L          | φC         | L <sub>1</sub> | L <sub>2</sub> | φC <sub>1</sub> | Kg (lbs)  | In Balance Value (g·mm) |
|-----------------------|------|------------|------------|----------------|----------------|-----------------|-----------|-------------------------|
| BT30 -SLK12- 35 -MAS1 | 1    | 35         | 38         | 13             | -              | -               | 0.4       | 1.0                     |
| -MAS2                 |      |            |            |                |                |                 |           |                         |
| BT40 -SLK12- 45       |      | 45         |            | 18             |                |                 | 1.1       | 1.4                     |
| - 45F                 | 2    |            | 41         |                |                |                 |           | 1.6                     |
| - 75                  | 1    | 75         | 38         | 48             |                |                 | 1.4       |                         |
| - 75F                 | 2    |            | 41         |                |                |                 |           | 1.8                     |
| -135F                 |      | 135        |            | 108            |                |                 | 2.2       | 3.2                     |
| BT50 -SLK12- 75       | 1    | 75         | 38         | 25             | 12             | 65              | 4.0       | 4.7                     |
| - 75F                 | 2    |            | 41         |                |                |                 |           | 4.9                     |
| -105F                 |      | 105        |            | 55             |                |                 | 4.4       | 5.3                     |
| -135F                 |      | 135        |            | 85             |                |                 | 4.7       | 5.7                     |
| -225                  | 1    | 225        | 38         | 150            | 37             |                 | 6.4       | 14.8                    |
| -315                  |      | 315        |            |                | 127            | 90              | 11.0      | 31.3                    |
| A 50 -SLK12- 75       | 3    | 75         | 38         | 49             | -              | -               | 0.8       | 4.8                     |
| A 63 -SLK12- 75       |      |            |            |                |                |                 | 1.0       | 5.0                     |
| - 75F                 | 4    |            | 41         |                |                |                 | 1.1       | 5.5                     |
| -135                  | 3    | 135        | 38         | 109            |                |                 | 1.7       | 8.5                     |
| -135F                 | 4    |            | 41         |                |                |                 | 1.9       | 8.6                     |
| A100 -SLK12-105       | 3    | 105        | 38         | 43             | 33             | 65              | 3.4       | 20.7                    |
| -105F                 | 4    |            | 41         |                |                |                 | 3.5       | 20.8                    |
| -135F                 |      | 135        |            | 73             |                |                 | 3.8       | 21.1                    |
| -225                  | 3    | 225        | 38         | 163            |                | 83              | 5.4       | 36.3                    |
| -315                  |      | 315        |            | 150            | 136            |                 | 6.4       | 46.5                    |
| E 50 -SLK12- 75       |      | 75         |            | 49             | -              | -               | 0.8       | 2.9                     |
| F63M -SLK12- 75       |      |            |            |                |                |                 | 1.0       | 3.4                     |
| DN40AD-SLK12- 45      | 1    | 45         | 38         | 13.8           | 12.1           | 45              | 1.0       | 4.6                     |
| - 45F                 | 2    |            | 41         | 7.9            | 18             |                 |           | 4.3                     |
| - 75                  | 1    | 75         | 38         | 43.8           | 12.1           |                 | 1.3       | 5.8                     |
| - 75F                 | 2    |            | 41         | 55.9           | -              |                 |           | 5.5                     |
| DN50AD-SLK12- 75      | 1    | 75         | 38         | 40             | 15.9           | 70              | 3.4       | 12.6                    |
| - 75F                 |      |            |            |                |                |                 | 3.5       | 12.3                    |
| -135F                 | 2    | 135        | 41         | 100            |                |                 | 4.3       | 19.0                    |
| CT40 -SLK12- 45       | 1    | 45 (1.77") | 41 (1.61") | 26 (1.02")     | -              | 44.45 (1.75")   | 1.1 (2.4) | 3.6                     |
| CT50 -SLK12- 75       |      | 75 (2.95") | 38 (1.50") | 40 (1.57")     | 15.9 (.63")    | 70 (2.75")      | 3.3 (7.3) | 8.0                     |

- Option
- Standard accessories
- Note

- SLIMLINE collet 12 type
- Wrench
- Nozzle
- Retention knob (BT40,50/DIN/CT)
- Coolant duct (HSK-A)
- Retention knob (BT30)
- A dedicated retention knob is supplied with the BT30 as a standard accessory. When ordering, specify machine maker name and model number.
- To replace the extension knob, please contact us.
- To fasten the BT30, use a commercially available 14 mm single-ended wrench.

### Caution

### Retention knob with hole

There is no need to remove a retention knob with .236" diameter coolant-thru hole when tightening or loosening SLIMLINE taper adapters.

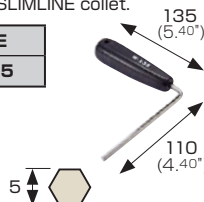
Retention knob with hole



### Wrench

Required for clamping the main body and SLIMLINE collet.

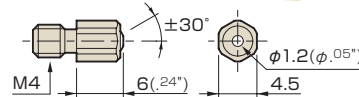
| CODE  |
|-------|
| W-135 |



- Note
- To fasten the BT30, use a commercially available 14 mm single-ended wrench.

### Nozzle

| CODE      | Q'ty    |
|-----------|---------|
| NOZ-M4-12 | 12 pcs. |
| -60       | 60 pcs. |



- Note
- Four nozzles are required for each main body.

### Collet stand

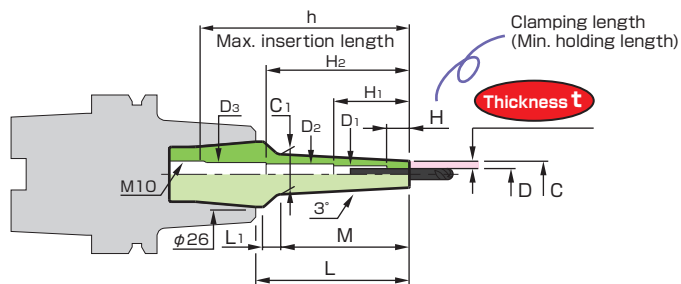
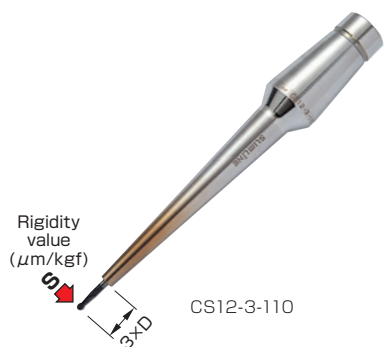
For compact storage of SLIMLINE collets.

| CODE   |
|--------|
| SDK-01 |



# SLIMLINE collet 12 type

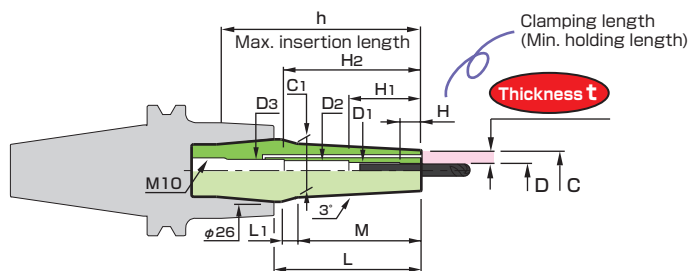
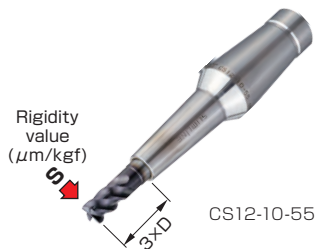
— Metric —



## CS12 Slim type

| CODE           | $\phi D$ | $\phi C$ | $t$ | L   | M  | $L_1$ | $\phi C_1$ | H    | S   | In Balance Value (g*mm) | Kg  | h   | $\phi D_1$ | $\phi D_2$ | $\phi D_3$ | $H_1$ | $H_2$ |       |      |      |      |
|----------------|----------|----------|-----|-----|----|-------|------------|------|-----|-------------------------|-----|-----|------------|------------|------------|-------|-------|-------|------|------|------|
| CS12- 3- 35    | 3        | 6        | 1.5 | 35  | 22 | 9.5   | 8.4        | 10   | 4.8 | 0.5                     | 0.2 | 65  | 4          | -          | -          | -     | -     |       |      |      |      |
| - 55           |          |          |     | 55  | 42 |       | 10.5       | 9.5  | 85  |                         |     |     |            |            |            |       |       |       |      |      |      |
| - 80           |          |          |     | 80  | 67 |       | 13.1       | 15.0 | 0.7 |                         |     | 110 |            |            |            |       |       | 6     | 8.6  | 39.4 | 74.3 |
| - 110          |          |          |     | 110 | 97 |       | 16.2       | 20.6 | 0.8 |                         |     | 140 |            |            |            |       |       | 104.3 |      |      |      |
| CS12-3,175- 35 | 3,175    | 6,175    | 1.5 | 35  | 22 | 9.5   | 8.5        | 10   | 4.6 | 0.5                     | 0.2 | 65  | 4          | -          | -          | -     | -     |       |      |      |      |
| - 55           |          |          |     | 55  | 42 |       | 10.6       | 9.0  | 85  |                         |     |     |            |            |            |       |       |       |      |      |      |
| - 80           |          |          |     | 80  | 67 |       | 13.2       | 14.3 | 0.7 |                         |     | 110 |            |            |            |       |       | 6     | 8.6  | 39.4 | 74.3 |
| - 110          |          |          |     | 110 | 97 |       | 16.4       | 19.7 | 0.8 |                         |     | 140 |            |            |            |       |       | 104.3 |      |      |      |
| CS12- 4- 35    | 4        | 7        | 1.5 | 35  | 22 | 9.5   | 9.4        | 12   | 3.8 | 0.5                     | 0.2 | 65  | 5          | -          | -          | -     | -     |       |      |      |      |
| - 55           |          |          |     | 55  | 42 |       | 11.5       | 7.5  | 85  |                         |     |     |            |            |            |       |       |       |      |      |      |
| - 80           |          |          |     | 80  | 67 |       | 14.1       | 11.9 | 0.7 |                         |     | 110 |            |            |            |       |       | 7     | 8.6  | 39.4 | 74.6 |
| - 110          |          |          |     | 110 | 97 |       | 17.2       | 16.6 | 0.9 |                         |     | 140 |            |            |            |       |       | 104.6 |      |      |      |
| CS12- 5- 35    | 5        | 8        | 1.5 | 35  | 22 | 9.5   | 10.4       | 15   | 3.0 | 0.5                     | 0.2 | 65  | 6          | -          | -          | -     | -     |       |      |      |      |
| - 55           |          |          |     | 55  | 42 |       | 12.5       | 6.0  | 0.6 |                         |     | 85  |            |            |            |       |       | 8.6   | 49.3 |      |      |
| - 80           |          |          |     | 80  | 67 |       | 15.1       | 9.7  | 0.8 |                         |     | 110 |            |            |            |       |       | 69.3  |      |      |      |
| - 110          |          |          |     | 110 | 97 |       | 18.2       | 13.6 | 1.0 |                         |     | 140 |            |            |            |       |       |       |      |      |      |
| CS12- 6- 35    | 6        | 9        | 1.5 | 35  | 22 | 9.5   | 11.4       | 18   | 2.4 | 0.5                     | 0.2 | 65  | 7          | -          | -          | -     | -     |       |      |      |      |
| - 55           |          |          |     | 55  | 42 |       | 13.5       | 4.9  | 0.7 |                         |     | 85  |            |            |            |       |       | 8.6   | 49.6 |      |      |
| - 80           |          |          |     | 80  | 67 |       | 16.1       | 8.0  | 0.8 |                         |     | 110 |            |            |            |       |       | 69.6  |      |      |      |
| - 110          |          |          |     | 110 | 97 |       | 19.2       | 11.4 | 1.0 |                         |     | 140 |            |            |            |       |       |       |      |      |      |
| CS12- 7- 35    | 7        | 10       | 1.5 | 35  | 22 | 9.5   | 12.4       | 20   | 2.0 | 0.6                     | 0.2 | 65  | -          | -          | 8.6        | -     | -     |       |      |      |      |
| - 55           |          |          |     | 55  | 42 |       | 14.5       | 4.1  | 0.7 |                         |     | 85  |            |            |            |       |       |       |      |      |      |
| - 80           |          |          |     | 80  | 67 |       | 17.1       | 6.8  | 0.9 |                         |     | 110 |            |            |            |       |       |       |      |      |      |
| - 110          |          |          |     | 110 | 97 |       | 20.2       | 9.7  | 1.2 |                         |     | 0.3 |            |            |            |       |       | 140   |      |      |      |
| CS12- 8- 35    | 8        | 11       | 1.5 | 35  | 22 | 9.5   | 13.4       | 25   | 1.6 | 0.6                     | 0.2 | 65  | -          | -          | 8.6        | -     | -     |       |      |      |      |
| - 55           |          |          |     | 55  | 42 |       | 15.5       | 3.4  | 0.7 |                         |     | 85  |            |            |            |       |       |       |      |      |      |
| - 80           |          |          |     | 80  | 67 |       | 18.1       | 5.6  | 0.9 |                         |     | 110 |            |            |            |       |       |       |      |      |      |
| - 110          |          |          |     | 110 | 97 |       | 21.2       | 8.2  | 1.2 |                         |     | 0.3 |            |            |            |       |       | 140   |      |      |      |
| CS12- 9- 35    | 9        | 12       | 1.5 | 35  | 22 | 9.5   | 14.4       | 30   | 1.4 | 0.7                     | 0.2 | 60  | -          | -          | 9.6        | -     | -     |       |      |      |      |
| - 55           |          |          |     | 55  | 42 |       | 16.5       | 2.9  | 0.9 |                         |     | 85  |            |            |            |       |       |       |      |      |      |
| - 80           |          |          |     | 80  | 67 |       | 19.1       | 4.8  | 1.1 |                         |     | 110 |            |            |            |       |       |       |      |      |      |
| - 110          |          |          |     | 110 | 97 |       | 22.2       | 7.1  | 1.3 |                         |     | 0.3 |            |            |            |       |       | 140   |      |      |      |
| CS12-10- 35    | 10       | 13       | 1.5 | 35  | 22 | 9.5   | 15.4       | 30   | 1.3 | 0.8                     | 0.2 | 60  | -          | -          | 10.6       | -     | -     |       |      |      |      |
| - 55           |          |          |     | 55  | 42 |       | 17.5       | 2.5  | 0.9 |                         |     | 85  |            |            |            |       |       |       |      |      |      |
| - 80           |          |          |     | 80  | 67 |       | 20.1       | 4.3  | 1.1 |                         |     | 110 |            |            |            |       |       |       |      |      |      |
| - 110          |          |          |     | 110 | 97 |       | 23.2       | 6.2  | 1.4 |                         |     | 0.3 |            |            |            |       |       | 140   |      |      |      |
| CS12-11- 35    | 11       | 14       | 1.5 | 35  | 22 | 9.5   | 16.4       | 30   | 1.1 | 0.9                     | 0.2 | 60  | -          | -          | 11.6       | -     | -     |       |      |      |      |
| - 55           |          |          |     | 55  | 42 |       | 18.5       | 2.3  | 1.0 |                         |     | 85  |            |            |            |       |       |       |      |      |      |
| - 80           |          |          |     | 80  | 67 |       | 21.1       | 3.8  | 1.3 |                         |     | 110 |            |            |            |       |       |       |      |      |      |
| - 110          |          |          |     | 110 | 97 |       | 24.2       | 5.6  | 1.5 |                         |     | 0.3 |            |            |            |       |       | 140   |      |      |      |
| CS12-12- 35    | 12       | 15       | 1.5 | 35  | 22 | 9.5   | 17.4       | 30   | 1.0 | 1.0                     | 0.2 | 60  | -          | -          | 12.6       | -     | -     |       |      |      |      |
| - 55           |          |          |     | 55  | 42 |       | 19.5       | 2.1  | 1.1 |                         |     | 85  |            |            |            |       |       |       |      |      |      |
| - 80           |          |          |     | 80  | 67 |       | 22.1       | 3.5  | 1.4 |                         |     | 110 |            |            |            |       |       |       |      |      |      |
| - 110          |          |          |     | 110 | -  |       | -          | 5.0  | 1.3 |                         |     | 0.3 |            |            |            |       |       | 140   |      |      |      |

■Note • S means total value in combination with BT40-SLK12-45. The value is basically the same, no matter which holder it is combined with.



## CR12 Regular type

| CODE        | φD | φC  | t    | L  | M  | L <sub>1</sub> | φC <sub>1</sub> | H   | S   | In Balance Value (g·mm) | Kg  | h   | φD <sub>1</sub> | φD <sub>2</sub> | φD <sub>3</sub> | H <sub>1</sub> | H <sub>2</sub> |     |     |      |
|-------------|----|-----|------|----|----|----------------|-----------------|-----|-----|-------------------------|-----|-----|-----------------|-----------------|-----------------|----------------|----------------|-----|-----|------|
| CR12- 3-35  | 3  | 7.5 | 2.25 | 35 | 22 | 9.5            | 9.9             | 10  | 2.9 | 0.5                     | 0.2 | 65  | -               | -               | 4               | -              | -              |     |     |      |
| -55         |    |     |      | 55 | 42 |                | 12              | 5.5 | 85  |                         |     |     |                 |                 |                 |                |                |     |     |      |
| -80         |    |     |      | 80 | 67 |                | 14.6            | 8.9 | 0.7 |                         |     | 110 |                 |                 |                 |                |                | 4   | 6   | 8.6  |
| CR12- 4-35  | 4  | 10  | 3    | 35 | 22 | 9.5            | 12.4            | 12  | 1.7 | 0.5                     | 0.2 | 65  | -               | -               | 5               | -              | -              |     |     |      |
| -55         |    |     |      | 55 | 42 |                | 14.5            | 3.1 | 0.6 |                         |     | 85  |                 |                 |                 |                |                |     |     |      |
| -80         |    |     |      | 80 | 67 |                | 17.1            | 5.1 | 0.8 |                         |     | 110 |                 |                 |                 |                |                | 5   | 7   | 8.6  |
| CR12- 6-35  | 6  | 12  | 3    | 35 | 22 | 9.5            | 14.4            | 18  | 1.3 | 0.6                     | 0.2 | 65  | -               | -               | 7               | -              | -              |     |     |      |
| -55         |    |     |      | 55 | 42 |                | 16.5            | 2.4 | 0.7 |                         |     | 85  |                 |                 |                 |                |                | 7   | 8.6 | 49.6 |
| -80         |    |     |      | 80 | 67 |                | 19.1            | 3.9 | 0.9 |                         |     | 110 |                 |                 |                 |                |                |     |     |      |
| CR12- 8-35  | 8  | 14  | 3    | 35 | 22 | 9.5            | 16.4            | 25  | 1.1 | 0.6                     | 0.2 | 65  | -               | -               | 8.6             | -              | -              |     |     |      |
| -55         |    |     |      | 55 | 42 |                | 18.5            | 1.9 | 0.8 |                         |     | 85  |                 |                 |                 |                |                |     |     |      |
| -80         |    |     |      | 80 | 67 |                | 21.1            | 3.1 | 1   |                         |     | 0.3 |                 |                 |                 |                |                | 110 |     |      |
| CR12- 10-35 | 10 | 16  | 3    | 35 | 22 | 9.5            | 18.4            | 30  | 0.9 | 0.7                     | 0.2 | 60  | -               | -               | 10.6            | -              | -              |     |     |      |
| -55         |    |     |      | 55 | 42 |                | 20.5            | 1.6 | 0.9 |                         |     |     |                 |                 |                 |                |                |     |     |      |
| -80         |    |     |      | 80 | 67 |                | 23.1            | 2.6 | 1.1 |                         |     | 0.3 |                 |                 |                 |                |                |     |     |      |
| CR12- 12-35 | 12 | 20  | 4    | 35 | 22 | 9.5            | 22.4            | 30  | 0.7 | 0.9                     | 0.2 | 60  | -               | -               | 12.6            | -              | -              |     |     |      |
| -55         |    |     |      | 55 | 42 |                | 24.5            | 1.1 | 1.1 |                         |     |     |                 |                 |                 |                |                |     |     |      |
| -80         |    |     |      | 80 | -  |                | 25.5            | 1.9 | 1   |                         |     | 0.3 |                 |                 |                 |                |                |     |     |      |

## CF12 Flush type

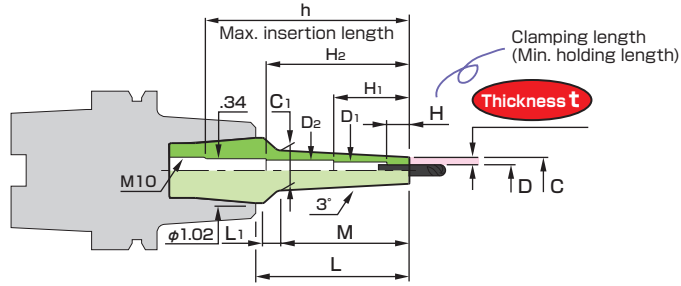
| CODE        | φD | φC  | t    | L  | M  | L <sub>1</sub> | φC <sub>1</sub> | H   | S   | In Balance Value (g·mm) | Kg  | h   | φD <sub>1</sub> | φD <sub>2</sub> | φD <sub>3</sub> | H <sub>1</sub> | H <sub>2</sub> |     |     |      |
|-------------|----|-----|------|----|----|----------------|-----------------|-----|-----|-------------------------|-----|-----|-----------------|-----------------|-----------------|----------------|----------------|-----|-----|------|
| CF12- 3-35  | 3  | 9.5 | 3.25 | 35 | 22 | 9.5            | 11.9            | 10  | 1.9 | 0.5                     | 0.2 | 65  | -               | -               | 4               | -              | -              |     |     |      |
| -55         |    |     |      | 55 | 42 |                | 14              | 3.3 | 0.6 |                         |     | 85  |                 |                 |                 |                |                |     |     |      |
| -80         |    |     |      | 80 | 67 |                | 16.6            | 5.3 | 0.8 |                         |     | 110 |                 |                 |                 |                |                | 4   | 6   | 8.6  |
| CF12- 4-35  | 4  | 12  | 4    | 35 | 22 | 9.5            | 14.4            | 12  | 1.3 | 0.6                     | 0.2 | 65  | -               | -               | 5               | -              | -              |     |     |      |
| -55         |    |     |      | 55 | 42 |                | 16.5            | 2.2 | 0.8 |                         |     | 85  |                 |                 |                 |                |                |     |     |      |
| -80         |    |     |      | 80 | 67 |                | 19.1            | 3.4 | 0.9 |                         |     | 110 |                 |                 |                 |                |                | 5   | 7   | 8.6  |
| CF12- 6-35  | 6  | 14  | 4    | 35 | 22 | 9.5            | 16.4            | 18  | 1.0 | 0.7                     | 0.2 | 65  | -               | -               | 7               | -              | -              |     |     |      |
| -55         |    |     |      | 55 | 42 |                | 18.5            | 1.7 | 0.9 |                         |     | 85  |                 |                 |                 |                |                | 7   | 8.6 | 49.6 |
| -80         |    |     |      | 80 | 67 |                | 21.1            | 2.7 | 0.3 |                         |     | 110 |                 |                 |                 |                |                |     |     |      |
| CF12- 8-35  | 8  | 16  | 4    | 35 | 22 | 9.5            | 18.4            | 25  | 0.9 | 0.8                     | 0.2 | 65  | -               | -               | 8.6             | -              | -              |     |     |      |
| -55         |    |     |      | 55 | 42 |                | 20.5            | 1.4 | 1   |                         |     | 85  |                 |                 |                 |                |                |     |     |      |
| -80         |    |     |      | 80 | 67 |                | 23.1            | 2.3 | 1.2 |                         |     | 0.3 |                 |                 |                 |                |                | 110 |     |      |
| CF12- 10-35 | 10 | 18  | 4    | 35 | 22 | 9.5            | 20.4            | 30  | 0.7 | 0.9                     | 0.2 | 60  | -               | -               | 10.6            | -              | -              |     |     |      |
| -55         |    |     |      | 55 | 42 |                | 22.5            | 1.1 | 1.1 |                         |     |     |                 |                 |                 |                |                |     |     |      |
| -80         |    |     |      | 80 | -  |                | -               | 1.9 | 1   |                         |     | 0.3 |                 |                 |                 |                |                |     |     |      |
| CF12- 12-35 | 12 | 20  | 4    | 35 | 22 | 9.5            | 22.4            | 30  | 0.7 | 1                       | 0.2 | 60  | -               | -               | 12.6            | -              | -              |     |     |      |
| -55         |    |     |      | 55 | 42 |                | 24.5            | 1.1 | 1.2 |                         |     |     |                 |                 |                 |                |                |     |     |      |
| -80         |    |     |      | 80 | -  |                | -               | 1.9 | 1.1 |                         |     | 0.3 |                 |                 |                 |                |                |     |     |      |

■Note • S means total value in combination with BT40-SLK12-45. The value is basically the same, no matter which holder it is combined with.



# SLIMLINE collet 12 type

— Inch —



## CS12 Slim type

(Inch)

| CODE          | φD    | φC  | t    | L    | M    | L <sub>1</sub> | φC <sub>1</sub> | H    | S    | In Balance Value (g·mm) | lbs  | h    | φD <sub>1</sub> | φD <sub>2</sub> | H <sub>1</sub> | H <sub>2</sub> |
|---------------|-------|-----|------|------|------|----------------|-----------------|------|------|-------------------------|------|------|-----------------|-----------------|----------------|----------------|
| CS12-1/ 8- 80 | .1250 | .24 | .059 | 3.15 | 2.64 | .37            | .52             | .38  | 14.0 | 0.7                     | 0.40 | 4.33 | .16             | .24             | 1.57           | 2.95           |
| -110          |       |     |      | 4.33 | 3.82 |                | .64             |      | 19.3 | 0.9                     | 0.48 | 5.51 | 4.13            |                 |                |                |
| -3/16- 80     | .1875 | .31 | .059 | 3.15 | 2.64 | .37            | .58             | .58  | 10.3 | 0.8                     | 0.41 | 4.33 | .24             | -               | 1.97           | -              |
| -110          |       |     |      | 4.33 | 3.82 |                | .71             |      | 14.2 | 1.0                     | 0.51 | 5.51 | 2.76            |                 |                |                |
| -1/ 4- 80     | .2500 | .37 | .059 | 3.15 | 2.64 | .37            | .64             | .70  | 7.4  | 0.9                     | 0.44 | 4.33 | .28             | -               | 1.97           | -              |
| -110          |       |     |      | 4.33 | 3.82 |                | .77             |      | 10.5 | 1.1                     | 0.56 | 5.51 | 2.76            |                 |                |                |
| -5/16- 80     | .3125 | .43 | .059 | 3.15 | 2.64 | .37            | .71             | .98  | 5.6  | 1.0                     | 0.47 | 4.33 | -               | -               | -              | -              |
| -110          |       |     |      | 4.33 | 3.82 |                | .83             |      | 8.1  | 1.2                     | 0.61 | 5.51 | 2.76            |                 |                |                |
| -3/ 8- 80     | .3750 | .49 | .059 | 3.15 | 2.64 | .37            | .77             | 1.18 | 4.4  | 1.0                     | 0.50 | 2.36 | .41             | -               | 2.4            | -              |
| -110          |       |     |      | 4.33 | 3.82 |                | .89             |      | 6.4  | 1.3                     | 0.66 | 5.51 | 2.76            |                 |                |                |
| -1/ 2- 80     | .5000 | .62 | .059 | 3.15 | 2.64 | -              |                 |      | 3.1  |                         | 0.55 |      | .54             | -               | -              | -              |
| -110          |       |     |      | 4.33 | 3.82 | -              |                 |      | 4.8  | 1.7                     | 0.77 |      |                 |                 |                |                |

## CR12 Regular type

(Inch)

| CODE          | φD    | φC  | t    | L    | M    | L <sub>1</sub> | φC <sub>1</sub> | H    | S   | In Balance Value (g·mm) | lbs  | h    | φD <sub>1</sub> | φD <sub>2</sub> | H <sub>1</sub> | H <sub>2</sub> |
|---------------|-------|-----|------|------|------|----------------|-----------------|------|-----|-------------------------|------|------|-----------------|-----------------|----------------|----------------|
| CR12-1/ 8- 55 | .1250 | .36 | .089 | 2.17 | 1.65 | .37            | .53             | .38  | 3.5 | 0.6                     | 0.41 | 3.35 | .16             | -               | 2.36           | -              |
| -3/16- 55     | .1875 | .42 |      |      |      |                |                 | .60  | .46 | 2.7                     | 0.7  | 0.42 |                 | .24             | -              | 1.97           |
| -1/ 4- 55     | .2500 | .49 | .119 |      |      | .37            | .66             | .70  | 2.2 | 0.8                     | 0.44 |      | .28             | -               | -              | -              |
| -5/16- 55     | .3125 | .55 |      |      |      |                |                 | .72  | .98 | 1.9                     |      | 0.45 |                 | -               | -              | -              |
| -3/ 8- 55     | .3750 | .61 | .119 |      | 1.65 | .37            | .78             | 1.18 | 1.6 | 0.9                     | 0.47 | 2.36 | .41             | -               | 2.4            | -              |
| -1/ 2- 35     | .5000 | .81 |      |      |      |                |                 | .91  |     | 0.6                     | 1.0  | 0.40 |                 | .54             | -              | -              |
| - 55          |       |     | .157 | 2.17 | 1.99 | .37            | -               |      | 1.1 | 0.9                     | 0.54 |      |                 |                 |                |                |

## CF12 Flush type

(Inch)

| CODE          | φD    | φC  | t    | L    | M    | L <sub>1</sub> | φC <sub>1</sub> | H   | S    | In Balance Value (g·mm) | lbs  | h    | φD <sub>1</sub> | φD <sub>2</sub> | H <sub>1</sub> | H <sub>2</sub> |
|---------------|-------|-----|------|------|------|----------------|-----------------|-----|------|-------------------------|------|------|-----------------|-----------------|----------------|----------------|
| CF12-1/ 8- 55 | .1250 | .38 | .128 | 2.17 | 1.65 | .14            | .55             | .39 | 3.1  | 0.7                     | 0.42 | 3.35 | .16             | -               | 2.64           | -              |
| -3/16- 55     | .1875 | .50 |      |      |      |                |                 | .68 | .55  | 1.9                     | 0.8  | 0.46 |                 | .24             | -              | -              |
| -1/ 4- 55     | .2500 | .56 | .157 |      |      | .14            | .74             | .71 | 1.6  | 0.9                     | 0.47 |      | .28             | -               | 1.97           | -              |
| -3/ 8- 55     | .3750 | .69 |      |      |      |                |                 | .86 | 1.18 | 1.3                     | 1.1  | 0.51 |                 | .54             | -              | 2.4            |
| -1/ 2- 55     | .5000 | .81 | .157 |      |      | .14            |                 |     | 1.1  | 1.0                     | 0.54 |      | .52             | -               | -              | -              |

■Note • S means total value in combination with BT40-SLK12-45. The value is basically the same, no matter which holder it is combined with.

## Tool set up stand HF SERIES

Required for clamping the main body and SLIMLINE collet.



| CODE    | Shank type |
|---------|------------|
| HF-BT30 | BT30       |
| -BT40   | BT40       |
| -BT50   | BT50       |
| -A40    | HSK -A40   |
| -A50    | -A50       |
| -A63    | -A63       |
| -A100   | -A100      |
| -E32    | -E32       |
| -E40    | -E40       |
| -E50    | -E50       |
| -F63    | -F63       |

# SHRINK-FIT HEATER

Easy operation

Low temperature shrinking at just 300°C (570°F)

Water cooling - significantly reduced cooling time

## Induction heater

### HEAT ROBO 電磁 5000S

φ3~25  
(φ1/8"~1")



200v~240v  
5kW

18 sec.  
6(.24")

Air cooling time  
1 min.

30kg  
(67lbs)



| CODE    | Size(W×D×H)                           |
|---------|---------------------------------------|
| HRD-02S | 370×510×740<br>(14.60"×20.10"×29.20") |

- Option
  - Heating Coil • Adapter • Base • Cutter Stopper(HSB·HSC)
- Standard Accessories
  - Heat-resistant gloves • Tweezers • Protection sheet for heating coil

#### Heating coil (Option)

|        | CODE        | Cutter dia.           | Heating time |
|--------|-------------|-----------------------|--------------|
| Coil 1 | HRD2-CL1-01 | φ3~6 (φ1/8"~1/4")     | 18sec.       |
| Coil 2 | -CL2-01     | φ7~12 (φ5/16"~1/2")   | 28sec.       |
| Coil 3 | -CL3-01     | φ16, 20 (φ5/8", 3/4") | 28sec.       |
| Coil 4 | -CL4-01     | φ25 (φ1")             | 40sec.       |
| Coil 5 | -CL5-01     | ※                     | 28sec.       |

- Standard accessories
  - Protection sheet for heating coil
- Note
  - Coil 5(※) is for dia. 8, 10, 12, 16 (5/16", 3/8", 1/2", 5/8") internal bore with M22 effective length holders, and for all of SLRB and SLFB type.

### HEAT ROBO 電磁 1200S

φ3~12  
(φ1/8"~1/2")



100v·120v·230v  
1.2kW

18 sec.  
6(.24")

Air cooling time  
1 min.

19kg  
(42lbs)



| CODE           | Size(W×D×H)                           |
|----------------|---------------------------------------|
| HRD-01S        | 270×410×550<br>(10.70"×16.20"×21.70") |
| HRD-01S-120NA* | 270×560×550                           |
| HRD-01S-230AS* | (10.70"×22.10"×21.70")                |

- Option
  - Adapter • Base • Cutter Stopper(HSB·HSC)
- Standard Accessories
  - Heating Coil • Heat-resistant gloves • Tweezers • Protection sheet for heating coil
- Note
  - NA = For North America, AS = For Asia.

#### Heating coil

|        | CODE       | Cutter dia.         | Heating time |
|--------|------------|---------------------|--------------|
| Coil 1 | HRD-CL1-01 | φ3~6 (φ1/8"~1/4")   | 18 sec.      |
| Coil 2 | -CL2-01    | φ7~12 (φ5/16"~1/2") | 33 sec.      |

- Standard accessories
  - Protection sheet for heating coil

## Hot air heater

### HEAT ROBO Baby 3000S

200v·230v  
3kW

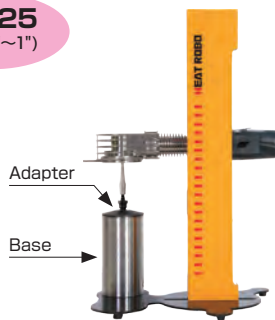
φ3~25  
(φ1/8"~1")

70 sec.  
6(.24")



Compressed air cooling  
1.0 min.

9.5kg  
(21lbs)



| CODE           | Size(W×D×H)                           |
|----------------|---------------------------------------|
| HRB-03S        | 430×330×600<br>(17.00"×13.00"×23.70") |
| HRB-03S-230NA* | 450×215×570                           |
| -230EU*        | (17.80"×8.50"×22.50")                 |
| -230AS*        |                                       |

- Option
  - Adapter • Base • Cutter stopper
- Standard accessories
  - Heat-resistant gloves • Tweezers • Timer
- Note
  - NA=For North America, EU = For Europe, AS = For Asia.

### HEAT ROBO Baby 1200S

100v·120v  
1.2kW

φ3~12  
(φ1/8"~1/2")

120 sec.  
6(.24")

8kg  
(18lbs)



| CODE           | Size(W×D×H)                           |
|----------------|---------------------------------------|
| HRB-02S        | 410×260×600<br>(16.20"×10.30"×23.70") |
| HRB-02S-120NA* | 360×105×570                           |
|                | (14.20"×4.20"×22.50")                 |

- Option
  - Adapter • Base • Cutter stopper
- Standard accessories
  - Heat-resistant gloves • Tweezers • Timer
- Note
  - NA=For North America.

### HEAT ROBO Baby 1000

100v  
1kW

φ3~12  
(φ1/8"~1/2")

180 sec.  
6(.24")

3.5kg  
(8lbs)

| CODE   | Size(W×D×H)                          |
|--------|--------------------------------------|
| HRB-01 | 340×160×410<br>(13.40"×6.30"×16.20") |

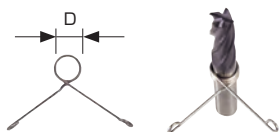
- Option
  - Transformer (→p.12)
- Standard accessories
  - Heat-resistant gloves • Tweezers • Timer • Collet setting stand • Nozzle(2 pcs.)

**Cutter Stopper** Used as a stopper in the holder hole when shrink fitting or removing a cutting tool.

**HSA (Coil spring type)**

| CODE  | φD   |
|-------|--|
| HSA-D | 3, 3.175, 4, 5, 6, 7, 8, 9, 10, 11, 12<br>(1/8", 3/16", 1/4", 5/16", 3/8", 1/2") |

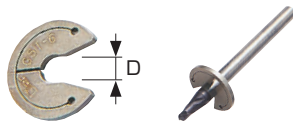
Ex. HSA-3 ※ For HEAT ROBO Baby



**HSB (Plate spring type)**

| CODE  | φD  |
|-------|---|
| HSB-D | 3, 3.175, 4, 6, 8, 10, 12<br>(1/8", 3/16", 1/4", 5/16", 3/8", 1/2") |

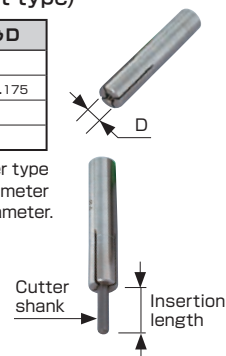
Ex. HSB-6



**HSC (Slit collet type)**

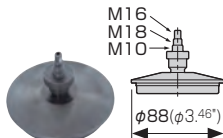
| CODE   | φD    |
|--------|-------|
| HSC-3  | 3     |
| -3.175 | 3.175 |
| -4     | 4     |
| -6     | 6     |

Convenient for roumer type tools (non-inverse diameter tools) with a small diameter.



**Adapter**

| CODE    |
|---------|
| ADH-SLK |



**Base**

| CODE   |
|--------|
| BAA-01 |

Size: φ88 × 165  
(φ3.50" × 6.50")



**Cutter tray**

| CODE   |
|--------|
| SDH-01 |

Made of aluminum, assuring superior cooling

Size: 170 × 170  
(6.70" × 6.70")



**Cutter pliers**

Cutting tool plier eliminates the hassle of using a heat-resistant glove.

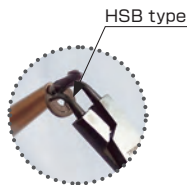
| CODE   |
|--------|
| HPY-01 |



**Stopper pliers**

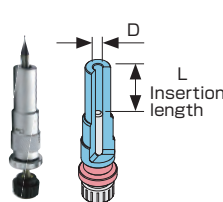
Stopper plier can easily attach the HSB type removable stopper.

| CODE   |
|--------|
| SPY-01 |



**Cutter adjuster**

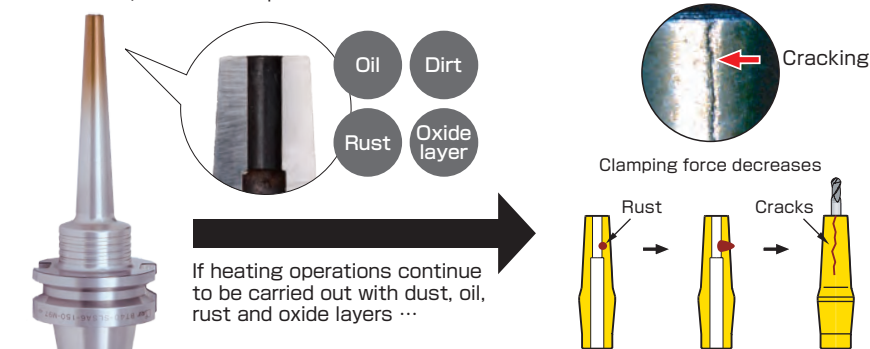
Allows you to set the overhang of a cutting tool or align the lengths of several cutting tools (used in combination with an HSB- or HSC-type stopper)



| CODE   | φD    | L       |
|--------|-------|---------|
| HAJ-3  | 3     | 10 ~ 30 |
| -3.175 | 3.175 |         |
| -4     | 4     | 13 ~ 30 |
| -6     | 6     | 19 ~ 45 |
| -8     | 8     | 25 ~ 55 |
| -10    | 10    | 31 ~ 70 |
| -12    | 12    | 31 ~ 85 |

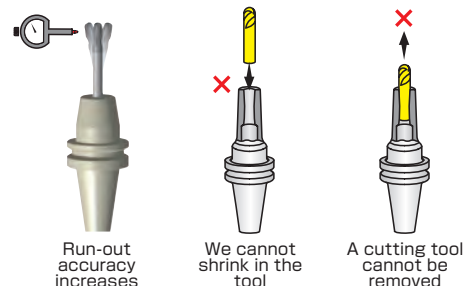
**Cleaning tool**

To maintain accuracy and lengthen the service life of the SLIMLINE, maintenance is important. For cleaning the inside of a holder, use a rubber grindstone-type or brush-type cleaning tool. Furthermore, the use of aquacool is also recommended.



If heating operations continue to be carried out with dust, oil, rust and oxide layers ...

Bore diameter of a shrink-fit holder transforms



**Rubber grindstone type**

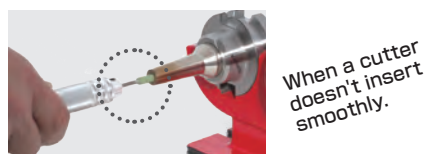
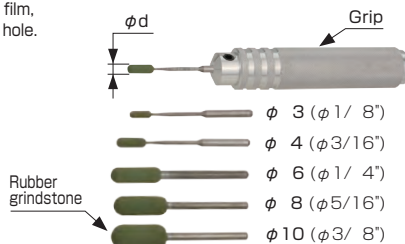
Rubber grindstone-type cleaning tool removes tough oxidized film, as well as any dust and oil, that is generated in the chucking hole.

**Standard set**

| CODE       | Note  |
|------------|---|
| CLT-GTA-01 | Dedicated grip and rubber grindstone for each size. |

**Option**

| Description       | CODE        | Note             | Q'ty   |
|-------------------|-------------|------------------|--------|
| Grip              | CLT-GTA-GP  | -                | 1 pc.  |
| Rubber grindstone | CLT-GTA-3-5 | For φ 3 (φ1/8")  | 5 pcs. |
|                   | 4-5         | For φ 4 (φ3/16") |        |
|                   | 6-5         | For φ 6 (φ1/4")  |        |
|                   | 8-5         | For φ 8 (φ5/16") |        |
|                   | 10-5        | For φ 10 (φ3/8") |        |



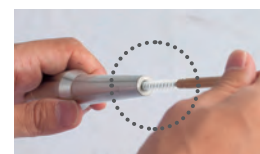
When a cutter doesn't insert smoothly.

**Brush type**

Nylon brush for cleaning the chucking hole.

| CODE       | Note                                       |
|------------|--|
| AQC-BR-SET | Each 1pc for φ3, 4, 6 (φ1/8", 3/16", 1/4") |

For removing dust and chips before heating operation!







# Starter set





For customers who have never used shrink-fit holders before

You can feel the difference in our shrink-fit holders' performance immediately. Just select a master holder and collet type (6 type or 8 type).

## mini 6 type

| CODE          | Master Holder mini 6 type       | SLIMLINE collet mini 6 type | Tool Set Up Stand (tool attachment holder) | Shrinking Heater   |
|---------------|---------------------------------|-----------------------------|--|--|
| BT30-SLK6-SET | BT30-SLK6-35 3 pc.<br>-65 1 pc. | CS6-3-15 1 pc.<br>-30 1 pc. | HF-BT30 1 pc.                              |  <p>Shrinking Heater Heat Robo baby 1000<br/><b>HRB-01</b><br/>1 pc.</p>  <p>Cutter Stopper<br/><b>HSB-3</b><br/>-4<br/>-6<br/>1 ea.</p>  <p>Base<br/><b>BAA-01</b><br/>1 pc.</p>  <p>Wrench 1 pc.</p> |
| A40-SLK6-SET  | A40-SLK6-37 3 pc.<br>-50 1 pc.  | -4-15 3 pc.<br>-30 1 pc.    | HF-A40 1 pc.                               |  |
| A50-SLK6-SET  | A50-SLK6-42 3 pc.<br>-55 1 pc.  | -6-15 3 pc.<br>-30 1 pc.    | HF-A50 1 pc.                               |  |
| E32-SLK6-SET  | E32-SLK6-37 3 pc.<br>-50 1 pc.  |                             | HF-E32 1 pc.                               |  |
| E40-SLK6-SET  | E40-SLK6-37 3 pc.<br>-50 1 pc.  |                             | HF-E40 1 pc.                               |  |
| E50-SLK6-SET  | E50-SLK6-42 3 pc.<br>-55 1 pc.  |                             | HF-E50 1 pc.                               |  |

## mini 8 type

| CODE          | Master Holder mini 8 type       | SLIMLINE collet mini 8 type   | Tool Set Up Stand (tool attachment holder) | Shrinking Heater   |
|---------------|---------------------------------|-------------------------------|--|--|
| BT30-SLK8-SET | BT30-SLK8-35 3 pc.<br>-65 1 pc. | CS8-3-25 1 pc.<br>-4-25 1 pc. | HF-BT30 1 pc.                              |  <p>Shrinking Heater Heat Robo baby 1000<br/><b>HRB-01</b><br/>1 pc.</p>  <p>Cutter Stopper<br/><b>HSB-3</b><br/>-4<br/>-6<br/>-8<br/>1 ea.</p>  <p>Base<br/><b>BAA-01</b><br/>1 pc.</p>  <p>Wrench 1 pc.</p> |
| BT40-SLK8-SET | BT40-SLK8-40 3 pc.<br>-70 1 pc. | -45 3 pc.<br>-6-25 1 pc.      | HF-BT40 1 pc.                              |  |
| A40-SLK8-SET  | A40-SLK8-50 3 pc.<br>-70 1 pc.  | -45 3 pc.<br>-8-25 1 pc.      | HF-A40 1 pc.                               |  |
| A50-SLK8-SET  | A50-SLK8-55 3 pc.<br>-75 1 pc.  |                               | HF-A50 1 pc.                               |  |
| A63-SLK8-SET  | A63-SLK8-55 3 pc.<br>-75 1 pc.  |                               | HF-A63 1 pc.                               |  |
| E40-SLK8-SET  | E40-SLK8-50 3 pc.<br>-70 1 pc.  |                               | HF-E40 1 pc.                               |  |
| E50-SLK8-SET  | E50-SLK8-55 3 pc.<br>-75 1 pc.  |                               | HF-E50 1 pc.                               |  |
| F63-SLK8-SET  | F63M-SLK8-55 3 pc.<br>-75 1 pc. |                               | HF-F63 1 pc.                               |  |

### Transformer for HEAT ROBO Baby 1000

HEAT ROBO Baby 1000 is for 100V. The transformer is required for 120V and 230V. (MST can supply them.) Below is specification.

|            |         |         |
|------------|---------|---------|
| OUTPUT     | 100V    |         |
| FREQUENCY  | 50/60Hz |         |
| CAPACITY   | 1500 W  |         |
| INPUT      | 120V    | 230V    |
| INPUT PLUG | A type  | SE type |



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